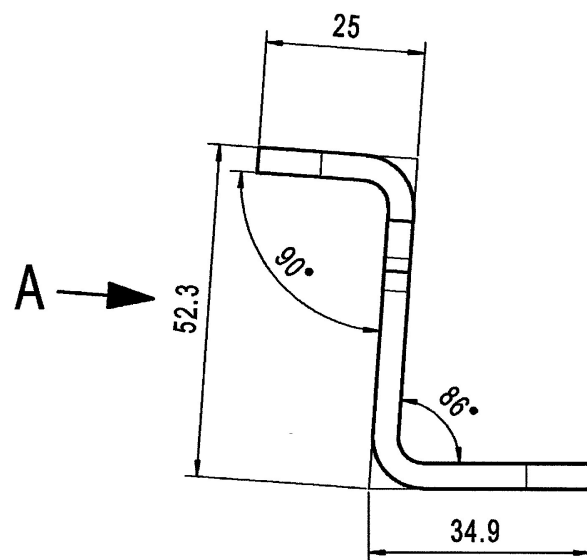


PŘEKLAD

dne: 13-12-2019

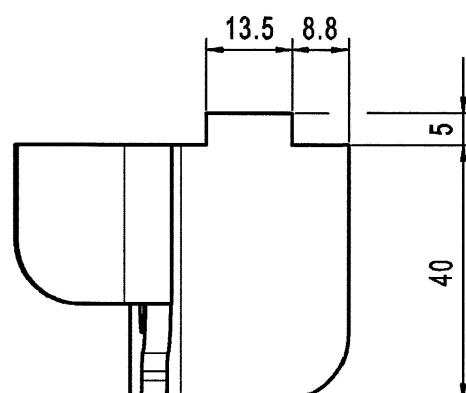
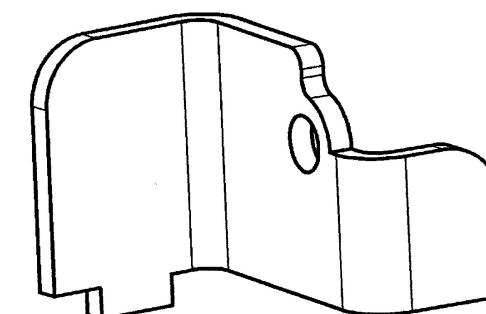
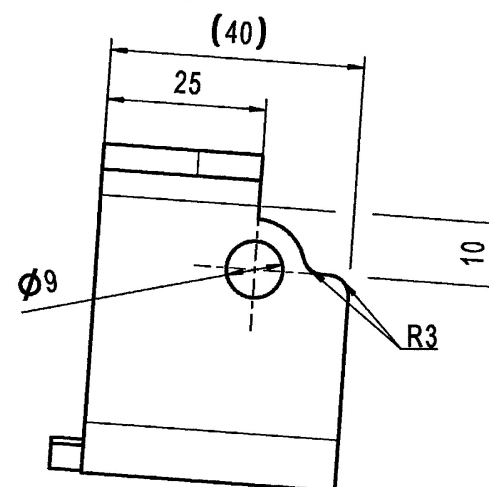
PROVEDL/A

Brandora'Gra



následující pohled A

Following view A



tloušťka plechu : 4 mm
poloměry bez rozměru : R = 10
v poloměrech : R = 4

NOTE :

- Metal sheet thickness : 4 mm
- Radii without dimension : R = 10
- Inside bend radii R = 4

+0.5
-0.5 13-12-2019
ARCHIV

21/19/00797

Condition at time of delivery WN 10538	
de-scaled (degree of purity SA 2 1/2 acc. ISO 8501-1)	X
without burrs acc. WN 11310	
Permissible top-end rounding during flame cutting (also positive bead acc. WN 10572)	
oil-free / free of grease	
oiled	
oiling permissible	X
condition at time of delivery with X identified	

FL03-00132.prt

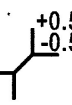
First angle projection	00	Creation	T126783												
General tolerance (GT) in mm Size range	Index	alteration	Change no												
<table border="1"> <tr> <td>≤ 30</td> <td>30 ></td> <td>120 ></td> <td>400 ></td> <td>1000</td> </tr> <tr> <td>≤ 30</td> <td>≤ 120</td> <td>≤ 400</td> <td>≤ 1000</td> <td></td> </tr> </table>	≤ 30	30 >	120 >	400 >	1000	≤ 30	≤ 120	≤ 400	≤ 1000		PPAP-Level 1 / WN 50020	Material: S235JR according to EN10025-2	Weight: in kg 0.1		
≤ 30	30 >	120 >	400 >	1000											
≤ 30	≤ 120	≤ 400	≤ 1000												
GT fine	Inspection dim. ()	Aux.dim. ()	Blank no:												
<table border="1"> <tr> <td>L</td> <td>0,2</td> <td>0,5</td> <td>0,8</td> <td>2</td> <td>4</td> </tr> <tr> <td>Δ</td> <td>0,1</td> <td>0,2</td> <td>0,4</td> <td>1</td> <td>2</td> </tr> </table>	L	0,2	0,5	0,8	2	4	Δ	0,1	0,2	0,4	1	2	Drawn	Date	Name
L	0,2	0,5	0,8	2	4										
Δ	0,1	0,2	0,4	1	2										
Lengths (L) and angle (∠) = ±GT	Checked	17.09.2019	O.Frechet												
	Auth'd	17.09.2019	A.TOUZE												
	M.check.	01.10.2019	V.Defrance												
Title: stop right transporter															
Prod.															
Scale															
1:1															
Sheet:															
1															
of:															
1															
Drawing number															
11914015008															
Repl. 11914015002															
Orig.															
Confidential document															
Refer to protection notice ISO 16016															
Languages:															
EN;FR															

Tolerance rozřini'kasarem.

LASER cutting tolerances

NOTE : min cutting radius without dimensions R = 1 mm unless otherwise specified

≤ 30	30 < ≤ 120	120 < ≤ 400	400 < ≤ 1000	1000 <
± 0,5	± 0,8	± 1,0	± 1,5	± 2,0



tolud nani'uredeno j'inat/
min. poloměr řezu bez rozměru
R = 1 mm

Released

3715734/D2D/001/00

a3

11914015008V000END001